### Fortrend has over 45 years of technical accumulation and experience inheritance in the global semiconductor industry.





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## SORTER/EFEM SELECTION MANUAL

Fortrend Engineering Corporation



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ABOUT FORTREND **Development History** WAFER SORTER Sorter Standardized (Dual-sided Multi-station) Sorter Customized(Taiko Wafer) Sorter Customized( OM loader) Sorter Customized (Packaging Machine) WAFER EFEM **EFEM- Interface with Measurement Process EFEM- Interface with Ion Implantation Process** EFEM- Epitaxial EFEM-Interface with PVD / CVD / ETCH EFEM-Interface with Lithography Process EFEM-Interface with CMP / Bonding Process EFEM-Frame wafer Core Module LoadPort Core Module Robot Core Component

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## **ABOUT FORTREND**

Founded in 1979 in Silicon Valley, USA, Fortrend has always been the top leader in batchwafer transfer technologies, Standard Mechanical Interface (SMIF) technologies, ultra-cleanautomation solutions, and wafer surface curing processes for the semiconductor and PV industries. Fortrend SMIF products have become the crucial automation connections between process equipment and the factory delivery system and between different processing equipment.

Fortrend's standard 200mm and 300mm front end automation modules are readily integrated into processing tools reliably and cost effectively. Fortrend's 3DIC thermal curing tools set the industrial standards for wafer surface curing processes. Fortrend offers not only standard automation and thermal curing modules, but also custom solutions allowing us to meet custom challenges and difficult configuration requirements quickly with a minimum of expenses. Contact Fortrend and experience our engineering excellence first hand.







Zheijang Fortrend Technology Co.,Ltd

Zhejiang Rich Creator Intelligent Equipment Co., Ltd. Intelligent Technology Co., Ltd





Wuxi Fortrend Precision Equipment Co. Ltd



## **Regarding the SORTER/EFEM Equipment**





### Partner Clients





- Wafer sorting equipment (Sorter) and Equipment Front End Module (EFEM) are crucial components in the manufacturing and testing of integrated circuits, widely used in semiconductor manufacturing and inspection processes. They are one of the core modules that enable automated production and process workflows. Currently, the domestic market penetration rate is less than 50%. The company has now achieved full in-house development and mass production of first-tier Sorter/EFEM modules, overcoming several core technological challenges, and holds proprietary intellectual property rights. Moreover, it is capable of meeting customers' high-end customized requirements.
- Fortrend has established nearly 18 local customer service centers in the East China, North China, South China, and Southwest regions. Professional technical support engineers provide after-sales service with the fastest response time of 2-4 hours to arrive on site.
- During the installation period, free on-site training is provided for the customer's engineers.
- A 1-year labor protection and parts warranty is offered, along with free software upgrade services (1-year free software upgrades) for the existing software installed at the customer's factory.

## **Development History**



nent of Zhejiang Fortrend Intelligent Equipment Co., Ltd. The estab Automated Material Handling System

### 2023

Wuxi Fortrend Intelligent Technology Co.,Ltd Wuxi Fortrend Precision Equipment Co.,Ltd (VTM) Semiconductor vacuum transfer system



2022

## 2018

P-Rack Stocker System Furnace Transfer System

2019

## Automatic Mobile Robot

2017 Shanghai Fortrend Technology Co., Ltd. H20/02 Environmental Controlled EFEM

2016 ISO-1 Reticle Load Ports

FORTREND China 0% Humidity Barereticle Storage Chamber

2006

### 2011 IS0-1 Reticle SMIF

Vertical WaferTransfer System

2002

1996

200mm Wafer SMlF

200mm Robot

1979 FORTREND US Establishment





- Wafer thickness support: 100 1500μm
- Workstations 2 to 8 are optional
- Supports the transportation of wafers of various sizes
- Various feeding methods are available
- Compact design

- SECS/GEM
- Safety curtain
- + OCR (top or bottom)
- N2 purge LP

## **Specification parameter**

- wafers ranging from 3" to 12".
- (Standard Mechanical InterFace Pods), and Cassette .
- + Highly advantageous COO and COC help customers reduce costs and increase efficiency.

.

Specification parameter		
Rated voltage		
Rated power		
Comm interface		
Comm protocol		
Software		
Cleanliness		
WPH		
Uptime		
MTBF		
MTTR		
МТВА		
MTTA		
Wafer Breakage Rate		
OCR Accuracy Rate for Bare Wafers		
Repeatability of Positioning Accuracy		

• Fortrend wafer sorters are mainly used for wafer transfer, sorting, and merging operations, and can compatible with

• Adopting a modular design, the internal cleanliness can achieve ISO Class 1, and it can accommodate wafers of various sizes and types. It features independent integrity, high cleanliness, high compatibility, and other characteristics.

• It is compatible with all SEMI-standard FOUP (Front Opening Unified Pods), FOSB (Full Open Shuttle Bays), SMIF POD

Phase AC 220V 50/60 Hz
3.52kW(Decide by config)
RJ45
ASCI/HEX/HSMS&SECS 1I
Fortrend independently developed software
ISO 14644-1 class 1 / ISO class 3
<ul><li>≥700 (Without Aligner and OCR)</li><li>≥300 (With Aligner and OCR)</li></ul>
≥99%
≥4000 hours
≤2 hours
>100 hours
<10 hours
≤1/1,000,000
≥99.8%
±0.1mm

## Wafer Sorter Standardized product series

## Independently Developed Core Module

SORTER-2 Loadport 605mm (L) ×1237mm(W)×1886mm (H)



SORTER-3 Loadport 155mm (L) ×1237mm(W)×1886mm (H)



**SORTER-4 Loadport** 2600mm (L) ×1237mm(W)×1886mm (H)









.





Wafer/Frame Loadport





Wafer transfer Robot





Independently Developed Software





**Reversing Mechanism** 











150/200mm Loadport



Open Cassette Stage

Vacuum Pre-Aligner



Edge-grip type Aligner

Optical Character Recognition (OCR)



**Reversing Mechanism** 



Marble Platform



**Centralized Stage** 

## **Sorter Standardized(Dual-sided Multi-station)**



- The dual-sided multi-station wafer sorting equipment is designed with wafer carriers on both sides of the frame. This design not only meets various loading and docking requirements but also provides a compact layout, reducing the equipment footprint and improving the utilization rate of the facility space.
- Double measurement two-station equipment dimensions: 1650mm (Length) × 1662mm (Width) × 1886mm (Height).







High throughput

## Sorter Customized(Taiko Wafer)



**Customized Solutions** 





### **Case Presentation**





Special Wafer Processing



Support Lifting/ Bernoulli Fingers



Reversing Mechanism



Edge-grip type Aligner



Clamp type/Contact Bernoulli

+ The Taiko Wafer Sorter minimally supports 6-inch, 8-inch, and 12-inch wafers with a minimum dimension of 50μm. It supports lifting/Bernoulli pick-and-place methods and provides a high-precision alignment and flipping mechanism.





## **Sorter Customized( OM loader)**

## **Sorter Customized**(Packaging Machine)



显微镜

Equipped with macro/

microscopic inspection capabilities



\* The OM Loader Sorter is designed for multi - size wafer handling (6", 8", 12"). It supports mapping before wafer loading into the chamber and is compatible with various wafer transfer, sorting, and merging. It performs wafer scanning, alignment, sorting, batching, and reading wafer IDs in a micro - environment. Additionally, it enables semi - automatic and manual wafer surface inspection on both the micro - and macro - inspection platforms.

### **Case Presentation**









packaging



Wafer.

### **Case Presentation**





Applied to automated



Capable of supporting cake box shipping packaging

• The packaging machine can automatically complete the wafer packaging process, supporting various wafer box formats (Foup/Smif Pod/cassette to Coin Stack Box), and is suitable for 6-inch, 8-inch, and 12-inch wafers and Taiko





- Wafer thickness support: 100 1500μm
- Workstations 2 to 8 are optional
- Supports the transportation of wafers of various sizes
- Various feeding methods are available
- Interface with multiple process equipment

- SECS/GEM
- Light curtain
- OCR (top or bottom)
- N2 purge LP

## **Specification parameter**

- compatible with wafers ranging from 3" to 12".
- featuring high cleanliness, high compatibility, and other characteristics;
- It is compatible with all SEMI-standard FOUP, FOSB, SMIF POD, and Cassette.

Specification parameter		
Rated voltage		
Rated power		
Comm interface		
Comm protocol		
Software		
Cleanliness		
Uptime		
MTBF		
MTTR		
МТВА		
МТТА		
MCBF		
Wafer Breakage Rate		
OCR Accuracy Rate for Bare Wafers		
Repeatability of Positioning Accuracy		

\* Fortrend equipment front - end modules are mainly designed to meet customized process requirements and are

• The internal cleanliness of the equipment can reach ISO Class 1, and it can adapt to wafers of different sizes and types,

Phase AC 220V 50/60 Hz
3.52kW(Decide by config)
RJ45
ASCI/HEX/HSMS&SECS 1I
Fortrend independently developed software
ISO 14644-1 class 1 / ISO class 3
≥99%
≥4000 hours
≤2 hours
>100 hours
<10 hours
100,000Wafers
≤1/1,000,000
≥99.8%
±0.1mm

## **EFEM Standardized(Product Series)**

## **EFEM-2 Loadport** 1605mm (L) ×1237mm(W)×1886mm (H)



EFEM-3 Loadport 5mm (L) ×1237mm(W)×1886mm (H)



**EFEM-4 Loadport** 2600mm (L) ×1237mm(W)×1886mm (H)









## Independently Developed Core Module





Wafer/Frame Loadport





Wafer transfer Robot





Independently Developed Software









150/200mm Loadport



Open Cassette Stage

Vacuum Pre-Aligner



Edge-grip type Aligner

Optical Character Recognition (OCR)



**Reversing Mechanism** 



Marble Platform



**Centralized Stage** 



• The ion implantation process equipment EFEM can be equipped with wafer box storage functions, and can be 1+5 Robot setup, supporting the simultaneous pick-up and placement of five wafers.

### **Case Presentation**





## **EFEM Customized(Interface with Measurement Process)**

## **EFEM Customized(Interface with Ion Implantation Process)**



• EFEM for interfacing with metrology process equipment typically come equipped with high-precision edge finders and code readers. They are widely used in devices such as metrology, AOI , and CD-SEM . In the context of interfacing with immersion metrology processes, they can be configured with air knives, humid robot, and drying modules to perform functions such as wafer air drying and cooling, as well as surface cleaning.

### **Case Presentation**











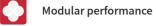
interfaced with overhead cranes or manual loading. It is configured with FOUP storage positions and FOUP Robots. Typically, it features dual Robots for wafer transfer to increase production capacity. It can also be configured with a





## **EFEM Customized(Epitaxial)**

High integration





• The front-end automation module for epitaxy processes includes a graphite plate/ring merging and splitting module, a grinding plate Cassette, a cleaning module, a wafer flying detection module, and a grinding plate edge-finding module, interfacing with the vacuum transfer chamber (VTM).









High stability

Merge and Split Module

Grinding Stone Cassette

Cleaning Module



\*+ **High Cleanliness** 





vacuum transfer module (VTM).

### **Case Presentation**





## **EFEM Customized(Interface with PVD / CVD / ETCH)**

### Modular design



### High efficiency

• The front-end automation module for PVD/CVD/ETCH processes is typically equipped with a high-speed single-arm dual-fork robot to enhance productivity. It also includes a wafer buffer mechanism and can be integrated with a





## **EFEM Customized(Interface with Lithography Process)**

## **EFEM Customized(Interface with CMP / Bonding Process)**



compatible with the low material input port of the lithography machine

**Dual Robots** 



Capable of independently interfacing with a photolithography machine





Photolithography Machine Docking Interface





Lithography Machine Docking Robot

 Independent front-end automated transfer module for direct docking with photolithography machines: It enables direct connection with the photolithography machine for automatic loading and unloading. The robotic arm is adaptable for transferring wafers from the wafer cassette to the photolithography machine's docking window. Equipped with dual robots: a standard robot and a small Z-axis robot, it offers transfer solutions for wafers of various sizes (6"/8"/12"). The small Z-axis robot meets the transfer requirements for docking platforms with heights ranging from 620mm to 800mm.

### **Case Presentation**









**High Cleanliness** 



CMP process, they can also be matched with Wet Robot and drying modules.

### **Case Presentation**





Long-term stability



### High compatibility

• Interface with CMP and Bonding processes: Solutions that integrate EFEM with process robots can be provided. Process robots can be configured with large Z-axis robots and large Z-axis, large X-axis dual-rotation robots. For the



## **EFEM Customized(Frame wafer)**

**High Compatibility** 

## Core Module150mm/200MM LOADPORT





ß

Independently Developed Alignment Module



Load Port Frame FORK OCS



Indigenization Clamping Type Frame Fork

• The Frame EFEM supports both Frame Wafer Loadport and Open Cassette Stage wafer loading systems. It is compatible with 4" - 12" frame wafers and can be equipped with our self - developed high - precision alignment mechanisms. The mechanical arms can be either clamping type or vacuum - suction type. Additionally, it can also meet the compatibility requirements between frame wafers and regular wafers.







**High Versatility High Compatibility** 





## **Case Presentation**

Outer dimensions	L: 432mm W: 422mm H: 772mm
Communication interface	Serial EIA-RS232C,Paralle I/O
Main material	Aluminum alloy, Stainless steel (SUS 304)
Optional features	ID reading and writing device with optional RFID module or IR Link

K

**High Cleanliness** 

Customization



**High Compatibility** 

Standard Load Port Universal equipment, fully compliant with SEMl standards, with high versatility, high compatibility.

Loading type: SMIF POD is compatible with 6" and 8" wafers.

Built-in original factory mapping system enables the detection of overlapping, skewed, and protruding wafers, effectively preventing wafer collisions during integrated wafer transportation.

Optional multiple types of code reading are available: RFID/Smart Tag.

Optional customization components are available: Info Pad Sensor; E84 interface; Adapter to implement the open cassette loading method, flexibly meeting various working condition requirements.

• PLM is a mature wafer opener that is equipped with sensors compatible with both 6-inch and 8-inch wafer unpacking and inspection, capable of accurately detecting the status of wafers in POD boxes. PLM can interface with a variety of equipment, and its rich selection of optional features provides more solutions for customer production line upgrades.

Cleanliness	Class l @ 0.1um	
Rated voltage	DC 24 V	
Rated voltage	60 W	
Comm protocol	HEX、SECS	

## Core Module (300mm LoadPort)



Self-Developed







High Versatility High Compatibility

Full-scale production autonomy and proprietary patents for core components.

The key structures and designs of the 300mm LoadPort are all independently patented by Fortrend, and both the design and production are carried out within Fortrend's own production base. Integration of hardware and software ensures the standardization and consistency of the equipment.

## Hardware and software design compliant with SEMI standards and universal specifications.

The complete machine is designed and manufactured in accordance with SEMI standards, using the RS-232 HEX communication protocol for communication with interfacing equipment. It is also expandable with various communication and interfacing methods.

## Diversified functional configuration options, suitable for a variety of working conditions.

The original Wafer Mapping system utilizes proprietary advanced control algorithms to enable detection of wafer presence, absence, stacking, and tilting. Optional functions such as the E84 communication protocol and N2 purge can meet various on-site requirements.

## **Core Module Introduction Frame LoadPort**



S S



### Specification parameter

Outer dimensions L: 586mm W: 472mm H: 1349mm	Equipment weight It varies depending on the configuration
Rated power 144W	Rated voltage DC 24 V
Communication mode Serial RS-232C, parallel I/0	Rated voltage 6 A
Optional features AMHS Communication Port (E84)	Comm protocol HEX、SECS

### Specification parameter

Outer dimensions	L: 594mm W: 485mm H: 1349mm	Equipment weight	It varies depending on the configuration
Rated power	144 W	Rated voltage	DC 24 V
Communication mode	Serial RS-232C, parallel I/0	Rated voltage	6 A
Optional features	AMHS Communication Port (E84)	Comm protocol	HEX、SECS

Compliant with SEMI Standards



High Versatility High Compatibility

## Full-scale production autonomy and proprietary patents for core components.

The key structures and designs of the 300mm LoadPort are all independently patented by Fortrend, and both the design and production are carried out within Fortrend's own production base. Integration of hardware and software ensures the standardization and consistency of the equipment.

## Designed specifically for back-end packaging and testing processes.

The complete machine is designed and manufactured in accordance with SEMI standards, using the RS-232 HEX communication protocol for communication with interfacing equipment. It is also expandable with various communication and interfacing methods.

## Diversified functional configuration options, suitable for a variety of working conditions.

The original Wafer Mapping system utilizes proprietary advanced control algorithms to enable detection of wafer presence, absence, stacking, and tilting. The optional E84 communication protocol can be applied to AMHS/AGV automated transportation.

## **Core Module (Open Cassette Stage)**

Frame OCS

with Cover Shield Support



Self-Developed





2

**High Versatility High Compatibility** 

Designed Specifically for Wafer Open Cassette, Frame Open Cassette;

Optional with a variety of customized accessories, flexibly meeting different working condition requirements;

Equipped with the original factory Mapping system, capable of detecting stacked and skewed wafers, eliminating wafer collision issues during transportation;



Wafer OCS Base



Frame OCS Base

Wafer OCS with Cover Shield Support

### **Specification parameter**

Outer dimensions	L:425mm W:365mm H:772mm	Equipment weight	It varies depending on the configuration
Rated voltage	DC24V	Rated current	6A
Rated power	144W	Communication mode	RS485、RS232
Communication protocol	HEX、ASCII		

## **Core Module(Wafer Transfer Robot)**



Universal RS232 **Protocol Interface** 





Non-Contact Bernoull

**Specification parameter** 

Outer dimensions	L:340mm W:340mm H:931mm
Arm load	3KG
Arm qty	Single Arm/ Double Arm
Cleanliness	Classl@0.1um

Ω



Customization

### Full-scale production autonomy and proprietary patents for core components.

Fortrend owns the patents of key Robot modules which are also produced in Fortrend production base. The vertical integration of software and hardware ensures the standardization and consistency of the equipment.

### Diversified custom components. Applicable to various working situations.

Multiple optional end effectors and linear moudles are suitable for precision environment of semiconductors and pan semiconductors, and can meet various process urgently requirements on site.

### Time tested Smart Move function and easy-to-use teaching design.

The smart move function with optimized arm motion path can complete transmission work efficiently and accurately, while its humanized and intuitive teaching design allows operators to get started with simple training.

Clamp type (optional on 6/8/12)

Contact Bernoull

Clamp type FrameFOR

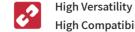


Equipment weight	It varies depending on the configuration
Body material	Aluminum
End effectors(EEF) Specif	Ceramics/Aluminum /CFRP
Applicable carrier types	SMIF Pod、Reticle Box、FOUP/FOSB

## **Core Module(Wafer Pre-Aligner)**

## **Three-stage Integration Plan**





**High Compatibility** 

Efficient operation, locating the wafer notch position in less than 7 seconds (excluding the time for wafer handling), quickly completing the correction of the wafer center and angle.

It supports both translucent and opaque wafer applications, suitable for silicon wafers and silicon carbide wafers with diameters ranging from 150 to 300mm.

Integrated design with a built-in controller, eliminating the need for an additional controller and wiring space, achieving an ultra-compact size.

The system is equipped with real-time monitoring capabilities, allowing for the live detection of the status of motor drive control systems, vacuum systems, detection systems, and circulation systems.

\* The FPA series wafer edge finder is a four-axis controlled device that uses a miniature single-axis robotic module, characterized by high rigidity and small size. It achieves high-speed, efficient, and high-precision wafer edge detection and center position calibration. (Wafer position  $\leq \pm 0.1$  mm; Wafer notch/flat  $\leq \pm 0.1^{\circ}$ )

Customization

### **Centralized Stage**

\$

Self-Developed



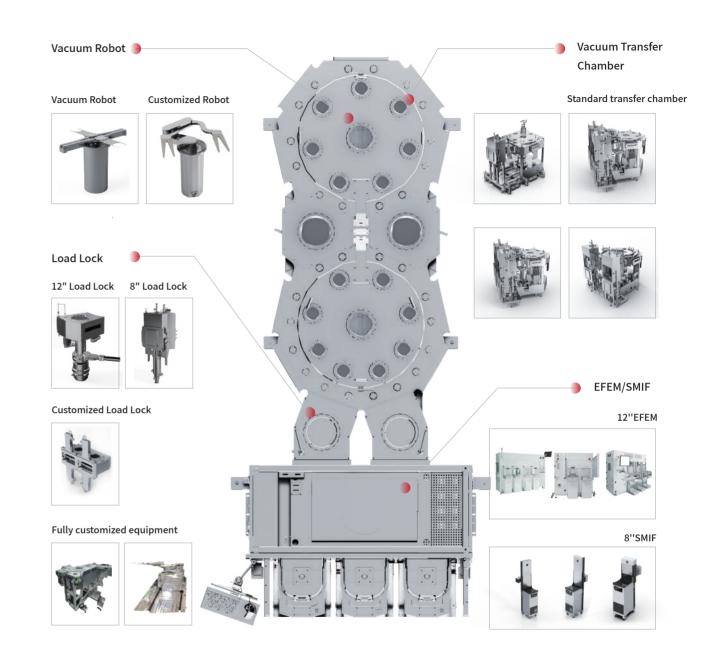
Compatible with 6, 8, and 12-inch Frame rings.

Capable of configuring QR code reading functionality.

Repeat positioning accuracy  $\leq \pm 0.1$  mm, rotation angle ≤±0.1°.

Adjustment time < 6 seconds.

Maximum initial offset ±7mm.



The equipment front end can optionally be equipped with an EFEM or SMIF, The EFEM is available in both standard and customized types;

The Load Lock is available with different structures and transfer methods:

Customized transfer chambers can be designed to meet the specific requirements of the process chambers;

Vacuum robots can be selected in different models and end effectors based on actual operating conditions;

The transfer chamber and Load Lock can be optionally equipped with built-in modules for orientation, cooling, and preheating.

Optional AWC (Automatic Wafer Centering) function, Buffer function, and wafer storage module.